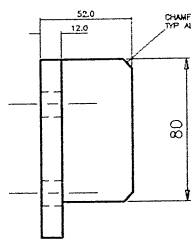




VIEW "B"

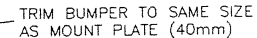


VIEW "A"



DOOR PLATE

MATERIAL: 12mm THK MILD STEEL
FINISH: PAINTED WHITE WITH POLYURETHANE
QTY REQ. 1



CRANE MOUNT

MATERIAL: 12mm THK MILD STEEL
FINISH: PAINTED WHITE WITH POLYURETHANE
QTY. REQ. 2

NOTES: (UNL)


- 1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.
- 2) SCREW THREADS TO ISO 261
- 3) SURFACE TEXTURE: 3,2
(Ra TO ISO 1302) ✓

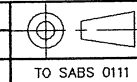
4) ALL INTERNAL RADII 0,8 MAX.

MATERIAL:
STAINLESS STEEL 304

TOLERANCES UNLESS OTHERWISE STATED						
LINEAR	0	21	201	1001	3001	ANGLES ±1°
	TO	TO	TO	TO	TO	
	20	200	1000	3000	∞	
	±0.5	±1	±2	±3	±5	

DRAWING STATUS	ACTIVE	SIGN	DATE
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

		-						
		-						
		-						TO SABS 0111
	A	-	ID				92-10-6	DISC NO./FILE NAM
REVISION DETAILS	ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE	VFOB15A.DWG



IST

TITLE : DOOR VS. CRANE
BRACKET

ISSUE	A							
FO-15005-122				SHT 1 OF 1				
0				WHEN PLOTTED ON UNLESS OTHERWISE STATED				

WHEN PLOTTED ON
UNLESS OTHERWISE STATED